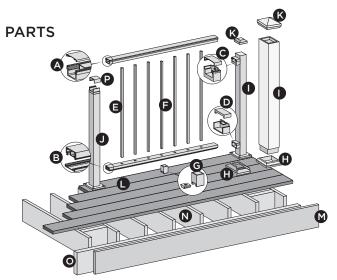
TREX® SIGNATURE™ RAILING

Installation Instructions



NOTES:

- » TREX® SIGNATURE™ POSTS CANNOT BE USED WITH TRADITIONAL OR COCKTAIL DESIGNS. ONLY PRESSURE TREATED POSTS/POST SLEEVES CAN BE USED. REFER TO DETAILED INSTRUCTIONS FOR MORE INFORMATION.
- » TREX® SIGNATURE™ RAILINGS ARE DESIGNED TO BE ATTACHED WITH POSTS INSTALLED AT A CLEAR SPAN OF 6' (1.83 M) OR 8' (2.44 M).
- » IF INSTALLING AT EXACT SPAN LENGTHS OF 6' (1.83 M) OR 8' (2.44 M), AND USING POST-TO-POST CONFIGURATION, THE BOTTOM RAIL WILL NOT NEED TO BE CUT, BUT THE TOP RAIL WILL NEED TO BE MEASURED (MAKING SURE BALUSTERS LINE UP VERTICALLY) AND CUT.
- » IF INSTALLING AT EXACT SPAN LENGTHS OF 6' (1.83 M) OR 8' (2.44 M), AND USING CROSSOVER POST CONFIGURATION (SPANS FROM ONE CROSSOVER POST TO ANOTHER CROSSOVER POST), BOTH THE BOTTOM RAIL AND TOP RAIL WILL NOT NEED TO BE CUT.
- » IN ADDITION, AT ALL FINAL END POST CONFIGURATIONS, TOP RAIL WILL NEED TO BE MEASURED (MAKING SURE BALUSTERS LINE UP VERTICALLY) AND CUT.
- » SEE DETAILED INSTRUCTIONS FOR MORE INFORMATION.





DETERMINING BALUSTERS NEEDED				
Baluster Type	Per 6' Section	Per 8' Section	Per 6' Stair Section	Per 8' Stair Section
Square	15	20	13	17
Round	15	20	13	17

NOTE: THIS IS AN OVERVIEW OF ALL RAILING COMPONENTS FOR TREX® SIGNATURE™ HORIZONTAL APPLICATIONS - REFER TO DETAILED INSTRUCTIONS FOR SPECIFIC RAILING CONFIGURATIONS.

- A. Trex[®] Signature[™] top rail and crowned cover
 - 6' (actual length 73.5" [186.7 cm])
 - 8' (actual length 97.5" [247.7 cm])
- B. Trex[®] Signature[™] bottom rail and flat cover
 - 6' Rail (actual length 71.5" [181.6 cm])
 - 6' Cover (actual length 70.0" [177.8 cm])
 - 8' Rail (actual length 95.5" [242.6 cm])
 - 8' Cover (actual length 94.0" [238.8 cm])
- C. Trex[®] Signature[™] upper rail bracket and cover
- D. Trex[®] Signature[™] lower rail bracket and cover
- E. Trex[®] Signature[™] balusters (square or round)
- F. Trex[®] Signature[™] center baluster (square or round)
- G. Trex[®] Signature[™] foot block**
- H. Trex® Signature™ post skirt or post sleeve skirt*
- I. Trex[®] Signature[™] post*
 - (2" or 2.5" depending on application)
 - 36" (actual length 37" [94.0 cm])
 - 42" (actual length 43" [109.2 cm])
 - or Trex 4" x 4" post sleeve***
 - 36" (actual length 39" [99.1 cm])
 - 42" (actual length 45" [114.3 cm])

NOTE: MUST USE TREX DECK MOUNT POST HARDWARE AND METAL PLATE WHEN ATTACHING Signature POSTS.

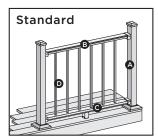
- J. Trex[®] Signature[™] crossover post*
 - 36" (actual length 34.5" [87.6 cm])
 - 42" (actual length 40.5" [102.9 cm])
- K. Trex® Signature™ post cap or post sleeve cap*
- L. Trex decking
- M. Trex Fascia
- N. Code-approved wood joist 2" x 8" (5.1 cm x 20.3 cm) or larger
- O. Code-approved wood rim joist 2" x 8" (5.1 cm x 20.3 cm) or larger
- P. Crossover bracket cover (supplied with crossover post)
- * Item not included in Trex® Signature™ Railing kits. Both 4" x 4" (10.2 cm x 10.2 cm) and 6" x 6" (15.2 cm x 15.2 cm) post sleeves are designed to fit over 4" x 4" pressure-treated post.
- ** Required ONLY for All Clear Span Applications over 6' (1.83 m) when smaller fixed baluster is fully centered, or unsupported spans greater than 5' (1.52 m) (example: 8' (2.44 m) span cut into one 5' (1.52 m) span and one 3' (0.91 m) span would require foot block under 5' (1.52 m) span since smaller fixed baluster is no longer centered).
- Included with 8' (2.44 m) railing kits.

 *** Both 4" x 4" (10.2cm x 10.2cm) and 6" x 6" (15.2cm x 15.2 cm) post sleeves are designed to fit over a 4" x 4" pressure treated post.

NOTE: If installing 42" (106.7 cm) railing, and using pressure-treated posts with Trex post sleeves, ensure that a longer pressure-treated post is used along with longer post sleeve, both cut to a height of 46" (116.8 cm) from decking surface.

Installation Instructions

TREX® SIGNATURE™ RAILING CONFIGURATIONS

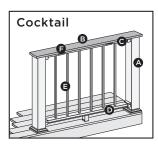


Cutting posts/post sleeves is **NOT** required.

- A. Trex® Signature™ post, pressure treated post or Trex Post Mounts* with Trex Transcend post sleeves, or Trex Joist Mount Posts*.
- B. Trex[®] Signature[™] top rail
- C. Trex[®] Signature[™] bottom rail
- D. Trex[®] Signature[™] balusters

See page 4 for "How to Install Standard Railing".

*NOTE: See specific installation instructions for attachment of Trex post mounts or Trex Joist Mount Posts prior to installing any railing.

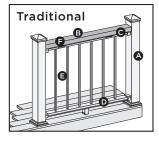


Post sleeves will need to be cut.

- A. Pressure-treated post with Trex Transcend post sleeve
 - **NOTE:** » Only for use with 4" x 4" (102 mm x 102 mm) post sleeve.
 - » Trex® Signature™ Posts, Trex Post Mounts or Joist Mount Posts cannot be used with Signature® Cocktail design.
- B. Deck board top rail. NOTE: Contour and Escapes cannot be used.
- C. Trex[®] Signature[™] top rail
- D. Trex[®] Signature[™] bottom rail
- E. Trex[®] Signature[™] balusters
- F. Trex® Signature™ Cocktail Rail Bracket**

See page 16 for "How to Install Trex® Signature™ Cocktail Railing".

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Cutting posts/post sleeves is **NOT** required.

- A. Pressure-Treated post with Trex Transcend post sleeve
 - **NOTE:** » Only for use with 4" x 4" (102 mm x 102 mm) or 6" x 6" (152 mm x 152 mm post sleeve
 - » Trex[®] Signature[™] Posts, Trex Post Mounts or Joist Mount Posts cannot be used with Signature Traditional design
- B. 2" x 4" (51 mm x 102 mm) lateral top rail
- C. Trex[®] Signature[™] top rail
- D. Trex[®] Signature[™] bottom rail
- E. Trex[®] Signature[™] balusters
- F. Trex® Signature™ Cocktail Rail Bracket**

See page 17 for "How to Install Trex® Signature™ Traditional Railing".

POST

SLEEVES

WILL

NEED TO

BE CUT



BRACKET HARDWARE - HORIZONTAL APPLICATIONS (INCLUDING HORIZONTAL SWIVEL BRACKETS)

TREX® SIGNATURE™

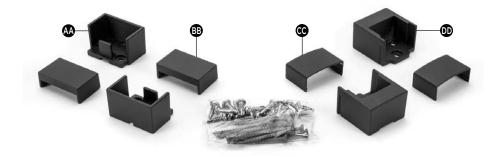
HORIZONTAL RAILING HARDWARE

AA. Lower rail bracket

BB. Lower rail bracket cover

CC. Upper rail bracket cover

DD. Upper rail bracket



FOOT BLOCK COMPONENTS

EE. Foot block base

FF. Foot block support



HORIZONTAL SWIVEL HARDWARE

GG. Swivel base

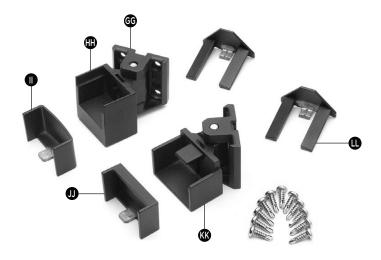
HH. Horizontal swivel bracket top rail

II. Horizontal swivel bracket top rail cover

JJ. Horizontal swivel bracket bottom rail cover

KK. Horizontal swivel bracket bottom rail

LL. Swivel base cover



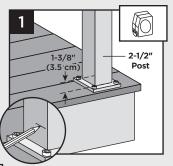
HOW TO INSTALL HORIZONTAL RAILING TREX® SIGNATURE™ STANDARD

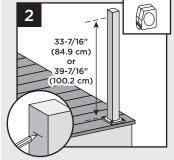
NOTE: FOR EASE OF INSTALLATION, IT IS RECOMMENDED TO USE THE TREX® SIGNATURE™ RAIL TEMPLATES TO ATTACH BRACKETS (SOLD SEPARATELY).

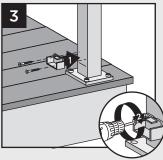
Attach Brackets Using Trex® Signature™ Posts

TIP: Use a clamp to help hold brackets in place while fastening with screws.

1. Measure 1-3/8"
(3.5 cm) from top of post base plate or 1-7/8" (4.8 cm) from decking surface. Mark with light line.







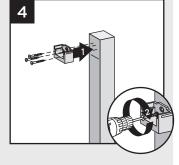
Measure up from post base plate 33-7/16"
(84.9 cm) for 36" (92 cm) rail height or 39-7/16"
(100.2 cm) for 42" (107 cm) rail height. Mark with light line.

NOTE: If measuring from decking surface, measure up 33-15/16" (86.2 cm) for 36" (92 cm) rail height or 39-15/16" (101.4 cm) for 42" (107 cm) rail height.

3. Center lower bracket on post **above** the marked line and attach using two self-tapping screws (provided).

 Center upper bracket on post above marked line and attach using (3) self-tapping screws (provided).

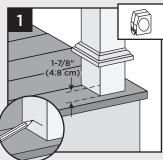
NOTE: Upper bracket is not required on crossover post configuration.

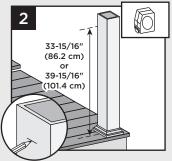


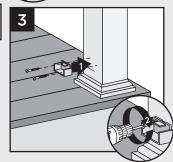
Attach Brackets Using Pressure-Treated Posts and Post Sleeves

TIP: Use a clamp to help hold brackets in place while fastening with screws.

 Measure 1-7/8"
 (4.8 cm) up from deck surface to bottom of bracket. Slide skirt up to allow for proper measurement. Mark with light line.





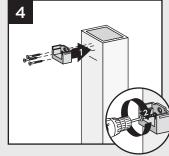


 Measure up from decking surface 33-15/16" (862 cm) for 36" (92 cm) rail height or 39-15/16" (101.4 cm) for 42" (107 cm) rail height. Mark with light line.

NOTE: Push skirt back down onto surface of decking **BEFORE ATTACHING BRACKETS.**

3. Center lower bracket on post **above** the marked line and attach using two 2" (51 mm) wood screws (provided).

4. Center upper bracket on post **above** marked line and attach using three 2" (51 cm) wood screws (provided).

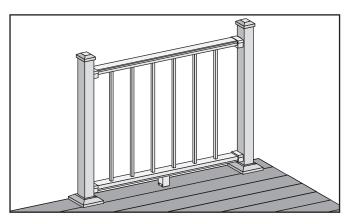




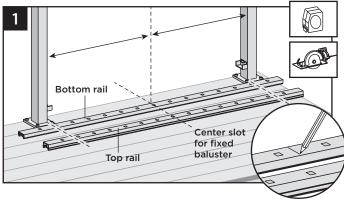
HOW TO INSTALL HORIZONTAL RAILING POST TO POST TREX® SIGNATURE™

NOTES

- » TREX® SIGNATURE™ RAILINGS ARE DESIGNED TO BE ATTACHED WITH POSTS INSTALLED AT A CLEAR SPAN OF 6' (1.83 M) OR 8' (2.44 M).
- » IF INSTALLING AT EXACT SPAN LENGTHS OF 6' (1.83 M) OR 8' (2.44 M), AND USING POST-TO-POST CONFIGURATION, THE BOTTOM RAIL WILL NOT NEED TO BE CUT, BUT THE TOP RAIL WILL NEED TO BE MEASURED (MAKING SURE BALUSTERS LINE UP VERTICALLY) AND CUT.
- » FOR ODD SPAN LENGTHS, BOTH TOP RAIL AND BOTTOM RAIL WILL NEED TO BE MEASURED (MAKING SURE BALUSTERS LINE UP VERTICALLY) AND CUT. ENSURE THAT BALUSTERS ARE SPACED WITH AN EQUAL DISTANCE ON EACH SIDE OF THE POST.
- » WHEN RAILINGS ARE CUT TO ODD SPANS, ALL SPANS GREATER THAN 5' (1.52 M) (EXAMPLE: 8' (2.44 M) SPAN CUT INTO ONE 5' (1.52 M) SPAN AND ONE 3' (0.91 M) SPAN) WOULD REQUIRE FOOT BLOCK UNDER 5' (1.52 M) SPAN SINCE SMALLER FIXED BALUSTER IS NO LONGER CENTERED.

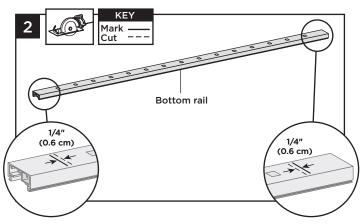


How to Measure and Cut Bottom and Top Railings (When Required)

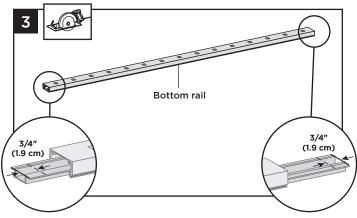


 Position bottom and top rails between posts and align with bottom bracket. Align the center baluster slot in both rails with the middle of the span between posts.* This will allow an equal number of baluster holes on each side of center slot. Mark bottom rail and top rail at each end (ensure both rails are centered between posts).

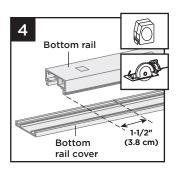
Cutting Bottom Rail and Bottom Rail Cover



2. Cut each end of bottom rail 1/4" (0.6 cm) shorter than mark on each end to allow for fit into bottom rail brackets.



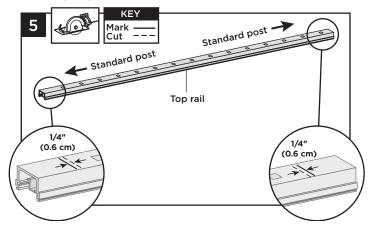
- 3. Slide rail insert out and cut 3/4" (19 mm) FROM EACH SIDE of insert, then slide back inside rail and center.
- Mark and cut bottom rail cover 1-1/2" (38 mm) shorter than bottom rail.



^{*} In some cases, due to odd railing spans, the center baluster may need to be offset in one direction to ensure there is enough room at both post locations for balusters to be placed, review this BEFORE cutting any railings to ensure all balusters are equally spaced.

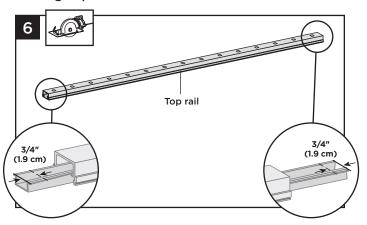
HOW TO INSTALL HORIZONTAL RAILING POST TO POST/CONTINUED TREX® SIGNATURE™

Cutting Top Rail



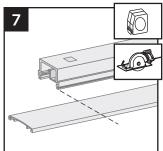
5. Cut each end of top rail 1/4" (0.6 cm) shorter than mark to allow for fit into top rail brackets.

Cutting Top Rail Insert and Cover

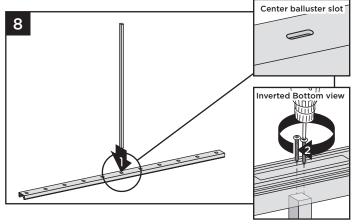


6. Slide rail insert out and cut 3/4" (1.9 cm) **FROM EACH SID**E of insert, then slide back inside rail and center.

 Mark and cut top rail cover same length as top rail for all top rail configurations.

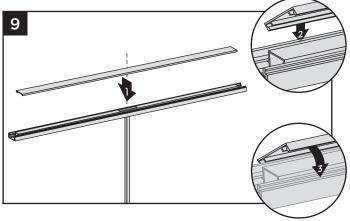


Attaching Center Baluster to Bottom Rail



8. Attach shorter, center baluster in center slot in bottom rail using two #8 x 1-1/4" (3.2 cm) screws (provided).

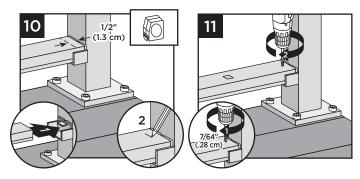
Attaching Bottom Rail Cover and Bottom Rail to Brackets



9. Attach "flat" bottom rail cover to bottom rail by first centering cover on bottom rail (this will allow gap on each end of bottom rail for placement into brackets). Align cover on one side of bottom rail in slot on side of rail. Then, starting from one end of rail, snap cover onto opposing slot working down the length of rail. In some cases, GENTLE tapping with a rubber mallet may facilitate fastening.



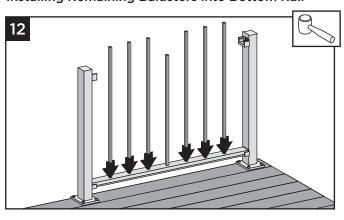
HOW TO INSTALL HORIZONTAL RAILING POST TO POST/CONTINUED TREX® SIGNATURE™



- 10. Set bottom rail into bottom brackets. Tabs on brackets will be inside of bottom rail (not shown when railing is attached). To ensure fit into tab, measure and mark 1/2" (1.3 cm) out from side of post.
- 11. Attach bottom rail to bottom bracket by fastening through marked measurement on top of rail into tab on bottom bracket using one self-tapping screw each side (provided).

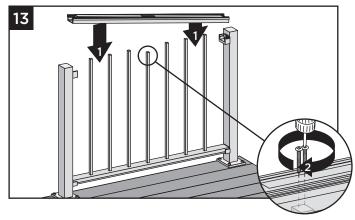
NOTE: Pre-drilling is required (7/64" [0.28 cm] drill bit) for attachment of railing to bracket.

Installing Remaining Balusters into Bottom Rail

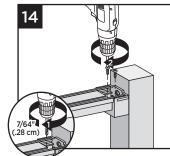


12. Place remaining balusters into holes in lower rail by snapping fully into place. In some cases, GENTLE tapping with a rubber mallet may facilitate fastening.

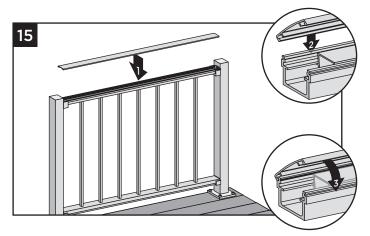
Attach Upper Railings



- 13. Working from one end of upper rail, snap balusters into upper rail working down length of rail. Fasten center baluster into center slot using two #8 x 1-1/4" (3.2 cm) screws (provided).
- 14. Fasten upper rail to each bracket by installing screws diagonally through upper rail into bracket using two self-tapping screws each side (provided).



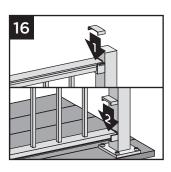
NOTE: Pre-drilling is required (7/64" [0.28 cm] drill bit) for attachment of railing to bracket.



15. Attach "crowned" upper rail cover to upper rail by aligning cover on one side of rail. Then starting from one end of rail, snap cover onto opposing slot working down length of rail. **GENTLE** tapping with a **rubber mallet** may facilitate fastening.

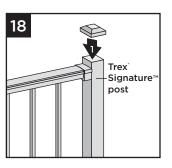
HOW TO INSTALL HORIZONTAL RAILING POST TO POST/continued TREX® SIGNATURE™

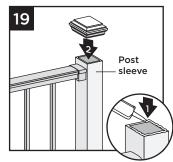
Attachment of Bracket Covers, Skirts, and Caps





- 16. Attach corresponding bracket covers over opening in upper and bottom rails.
- 17. Attach provided post skirt to bottom of posts when using Trex[®] Signature[™] posts.





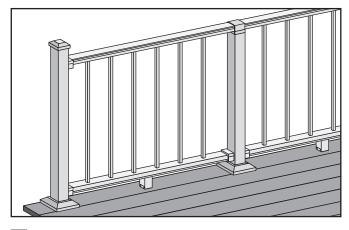
- 18. Attach post caps to Trex® Signature™ posts.

 (Use of **rubber mallet** may be required for secure attachment.)
- 19. Attach post caps to post sleeves using external grade PVC construction adhesive.

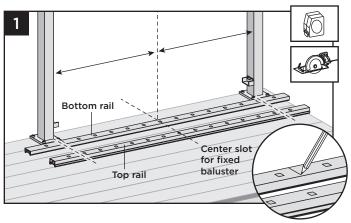
HOW TO INSTALL HORIZONTAL RAILING POST TO CROSSOVER POST TREX® SIGNATURE™

NOTES:

- » TREX® SIGNATURE™ RAILINGS ARE DESIGNED TO BE ATTACHED WITH POSTS INSTALLED AT A CLEAR SPAN OF 6' (1.83 M) OR 8' (2.44 M).
- » IF INSTALLING AT EXACT SPAN LENGTHS OF 6' (1.83 M) OR 8' (2.44 M), AND USING POST-TO-CROSSOVER POST CONFIGURATION, THE BOTTOM RAIL WILL NOT NEED TO BE CUT, BUT THE TOP RAIL WILL NEED TO BE MEASURED (MAKING SURE BALUSTERS LINE UP VERTICALLY) AND CUT.
- » AT ALL FINAL END POST CONFIGURATIONS, TOP RAIL WILL NEED TO BE MEASURED (MAKING SURE BALUSTERS LINE UP VERTICALLY) AND CUT.
- » FOR ODD SPAN LENGTHS, BOTH TOP RAIL AND BOTTOM RAIL WILL NEED TO BE MEASURED (MAKING SURE BALUSTERS LINE UP VERTICALLY) AND CUT. ENSURE THAT BALUSTERS ARE SPACED WITH AN EQUAL DISTANCE ON EACH SIDE OF THE POST.
- » WHEN RAILINGS ARE CUT TO ODD SPANS, ALL SPANS GREATER THAN 5' (1.52 M) (EXAMPLE: 8' (2.44 M) SPAN CUT INTO ONE 5' (1.52 M) SPAN AND ONE 3' (0.91 M) SPAN) WOULD REQUIRE FOOT BLOCK UNDER 5' (1.52 M) SPAN SINCE SMALLER FIXED BALUSTER IS NO LONGER CENTERED.



How to Measure, Mark and Cut Bottom and Top Railings (When Required)



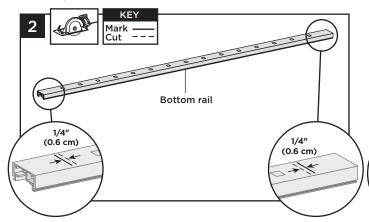
Important: DO NOT cut top rail the same length as bottom rail.

- Position bottom and top rails between posts and align with bottom bracket. Align the center baluster slot in both rails with the middle of the span between posts.* This will allow an equal number of baluster holes on each side of center slot. Mark bottom rail and top rail at each end (ensure both rails are centered between posts).
- * In some cases, due to odd railing spans, the center baluster may need to be offset in one direction to ensure there is enough room at both post locations for balusters to be placed. Review this BEFORE cutting any railings to ensure all balusters are equally spaced.

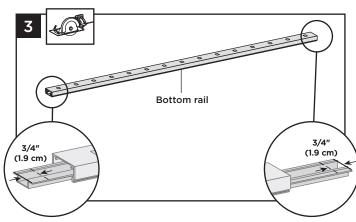


HOW TO INSTALL HORIZONTAL RAILING POST TO CROSSOVER POST/CONTINUED TREX® SIGNATURE™

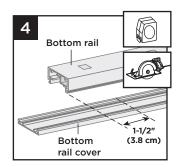
Cutting Bottom Rail and Bottom Rail Cover ONLY



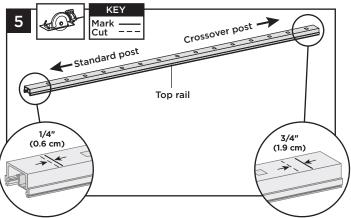
2. Cut each end of bottom rail 1/4" (0.6 cm) shorter than mark on each end to allow for fit into bottom rail brackets.



- 3. Slide rail insert out and cut 3/4" (1.9 cm) FROM EACH SIDE of insert, then slide back inside rail and center.
- Mark and cut bottom rail cover 1-1/2"
 (3.8 cm) shorter than bottom rail.

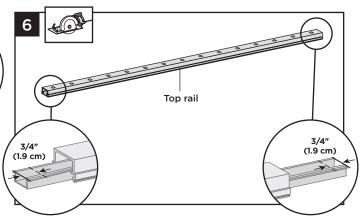


Cutting Top Rail

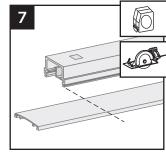


5. Top rail must be cut differently on each side of the rail. Railing side that attaches to standard post should be cut 1/4" (0.6 cm) shorter than the mark to allow for fit into top rail bracket. Railing side that attaches to the crossover post should be cut 3/4" (1.9 cm) LONGER than the mark to allow for fit into the crossover post bracket.

Cutting Top Rail Insert and Cover

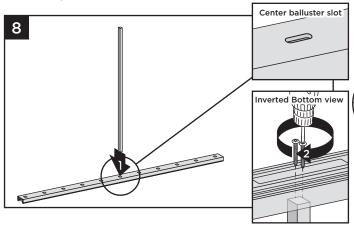


- 6. Slide rail insert out and cut 3/4" (1.9 cm) **FROM EACH SIDE** of insert, then slide back inside rail and center.
- Mark and cut top rail cover same length as top rail for all top rail configurations.



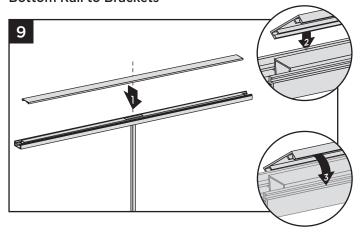
HOW TO INSTALL HORIZONTAL RAILING POST TO CROSSOVER POST/CONTINUED TREX® SIGNATURE™

Attaching Center Baluster to Bottom Rail

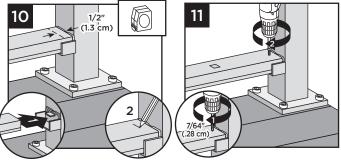


8. Attach shorter, center baluster in center slot in bottom rail using two #8 x 1-1/4" (3.2 cm) screws (provided).

Attaching Bottom Rail Cover and Bottom Rail to Brackets



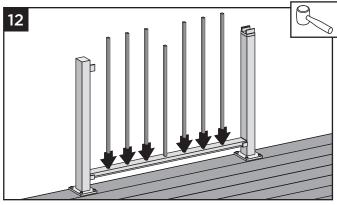
9. Attach "flat" bottom rail cover to bottom rail by first centering cover on bottom rail (this will allow gap on each end of bottom rail for placement into brackets). Align cover on one side of bottom rail in slot on side of rail. Then starting from one end of rail snap cover onto opposing slot working down the length of rail. In some cases, GENTLE tapping with a rubber mallet may facilitate fastening.



- 10. Set bottom rail into bottom brackets. Tabs on brackets will be inside of bottom rail (not shown when railing is attached). To ensure fit into tab, measure and mark 1/2" (1.3 cm) out from side of post.
- 11. Attach bottom rail to bottom bracket by fastening through marked measurement on top of rail into tab on bottom bracket using one self-tapping screw each side (provided).

NOTE: Pre-drilling is required (7/64" [0.28 cm] drill bit) for attachment of railing to bracket.

Installing Remaining Balusters into Bottom Rail

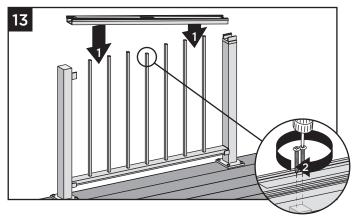


12. Place remaining balusters into holes in lower rail by snapping fully into place. In some cases, GENTLE tapping with a rubber mallet may facilitate fastening.

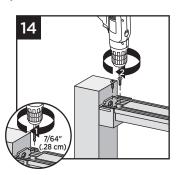


HOW TO INSTALL HORIZONTAL RAILING POST TO CROSSOVER POST/CONTINUED TREX® SIGNATURE™

Attach Upper Railings

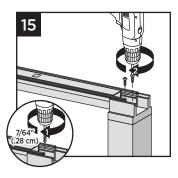


- 13. Working from one end of upper rail, snap balusters into upper rail working down length of rail. Fasten center baluster into center slot using two #8 x 1-1/4" (3.2 cm) screws (provided).
- 14. At post location, fasten upper rail to each bracket by installing screws diagonally through upper rail into bracket using two self-tapping screws each side (provided).

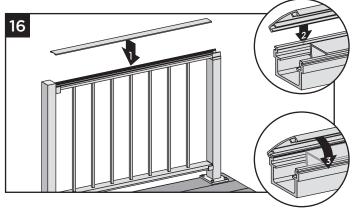


NOTE: Pre-drilling is required (7/64" [0.28 cm] drill bit) for attachment of railing to bracket.

15. At crossover post location, fasten upper rail to crossover post by installing screws diagonally through upper rail into post using two self-tapping screws each side (provided).

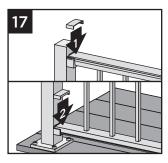


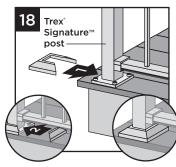
NOTE: Pre-drilling is required (7/64" [0.28 cm] drill bit) for attachment of railing to bracket.



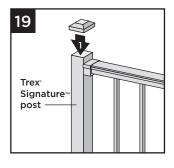
16. Attach "crowned" upper rail cover to upper rail by aligning cover on one side of rail. Then starting from one end of rail, snap cover onto opposing slot working down length of rail. In some cases, **GENTLE** tapping with a **rubber mallet** may facilitate fastening.

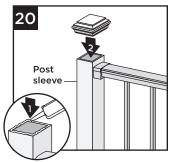
Attachment of Bracket Covers, Skirts, and Caps





- 17. Attach corresponding bracket covers over opening in upper and bottom rails.
- 18. Attach provided post skirt to bottom of posts when using Trex[®] Signature[™] posts.

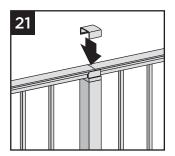




- 19. Attach post caps to Trex[®] Signature[™] posts. (Use of **rubber mallet** may be required for secure attachment.)
- 20. Attach post caps to post sleeves using external grade PVC construction adhesive.

HOW TO INSTALL HORIZONTAL RAILING POST TO CROSSOVER POST/continued trex® signature™

21. For crossover post configuration, attach crossover post cap to crossover post.

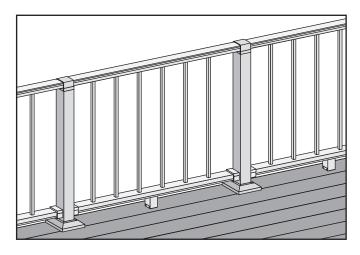


HOW TO INSTALL HORIZONTAL RAILING CROSSOVER POST TO CROSSOVER POST

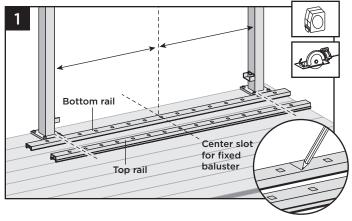
TREX® SIGNATURE™ STANDARD

NOTES:

- » TREX® SIGNATURE™ RAILINGS ARE DESIGNED TO BE ATTACHED WITH POSTS INSTALLED AT A CLEAR SPAN OF 6' (1.83 M) OR 8' (2.44 M).
- » IF INSTALLING AT EXACT SPAN LENGTHS OF 6' (1.83 M) OR 8' (2.44 M), AND USING POST-TO-CROSSOVER POST CONFIGURATION, THE BOTTOM RAIL WILL NOT NEED TO BE CUT, BUT THE TOP RAIL WILL NEED TO BE MEASURED (MAKING SURE BALUSTERS LINE UP VERTICALLY) AND CUT.
- » FOR ODD SPAN LENGTHS, BOTH TOP RAIL AND BOTTOM RAIL WILL NEED TO BE MEASURED (MAKING SURE BALUSTERS LINE UP VERTICALLY) AND CUT. ENSURE THAT BALUSTERS ARE SPACED WITH AN EQUAL DISTANCE ON EACH SIDE OF THE POST.
- » WHEN RAILINGS ARE CUT TO ODD SPANS, ALL SPANS GREATER THAN 5' (1.52 M) (EXAMPLE: 8' (2.44 M) SPAN CUT INTO ONE 5' (1.52 M) SPAN AND ONE 3' (0.91 M) SPAN) WOULD REQUIRE FOOT BLOCK UNDER 5' (1.52 M) SPAN SINCE SMALLER FIXED BALUSTER IS NO LONGER CENTERED.



How to Measure, Mark and Cut Bottom and Top Railings (When Required)



Important: DO NOT cut top rail the same length as bottom rail.

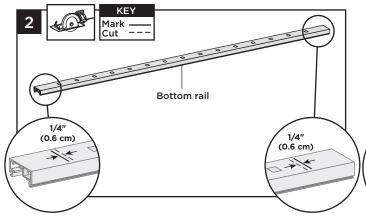
- Position bottom and top rails between posts and align with bottom bracket. Align the center baluster slot in both rails with the middle of the span between posts.* This will allow an equal number of baluster holes on each side of center slot. Mark bottom rail and top rail at each end (ensure both rails are centered between posts).
- * In some cases, due to odd railing spans, the center baluster may need to be offset in one direction to ensure there is enough room at both post locations for balusters to be placed. Review this **BEFORE** cutting any railings to ensure all balusters are equally spaced.



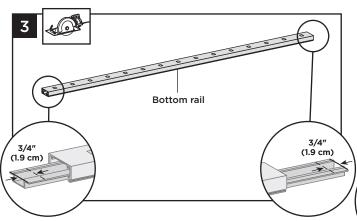
HOW TO INSTALL HORIZONTAL RAILING CROSSOVER POST TO CROSSOVER POST/CONTINUED

TREX[®] SIGNATURE™

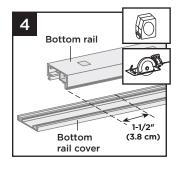
Cutting Bottom Rail and Bottom Rail Cover ONLY



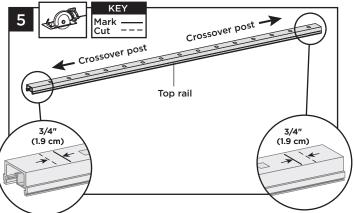
2. Cut each end of bottom rail 1/4" (0.6 cm) shorter than mark on each end to allow for fit into bottom rail brackets.



- 3. Slide rail insert out and cut 3/4" (1.9 cm) **FROM EACH SIDE** of insert, then slide back inside rail and center.
- Mark and cut bottom rail cover 1-1/2" (3.8 cm) shorter than bottom rail.

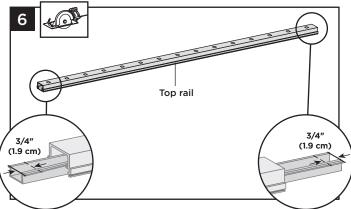


Cutting Top Rail

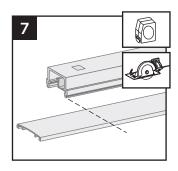


5. Cut each end of top rail 3/4" (1.9 cm) **LONGER** than the mark to allow for fit into the crossover post bracket on each side.

Cutting Top Rail Insert and Cover

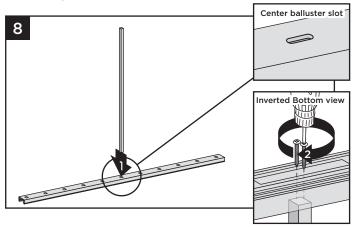


- Slide rail insert out and cut 3/4" (1.9 cm) FROM EACH SIDE of insert, then slide back inside rail and center.
- Mark and cut top rail cover same length as top rail for all top rail configurations.

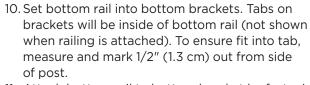


HOW TO INSTALL HORIZONTAL RAILING CROSSOVER POST TO CROSSOVER POST/continued TREX® SIGNATURE™

Attaching Center Baluster to Bottom Rail



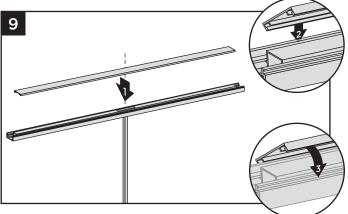
8. Attach shorter, center baluster in center slot in bottom rail using two #8 x 1-1/4" (3.2 cm) screws (provided).



11. Attach bottom rail to bottom bracket by fastening through marked measurement on top of rail into tab on bottom bracket using one self-tapping screw each side (provided).

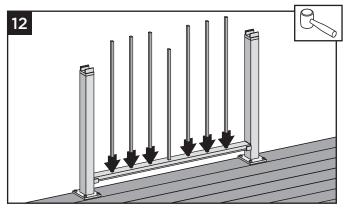
NOTE: Pre-drilling is required (7/64" [0.28 cm] drill bit) for attachment of railing to bracket.

Attaching Bottom Rail Cover and Bottom Rail to Brackets



9. Attach "flat" bottom rail cover to bottom rail by first centering cover on bottom rail (this will allow gap on each end of bottom rail for placement into brackets). Align cover on one side of bottom rail in slot on side of rail. Then starting from one end of rail snap cover onto opposing slot working down the length of rail. In some cases, GENTLE tapping with a rubber mallet may facilitate fastening.

Installing Remaining Balusters into Bottom Rail



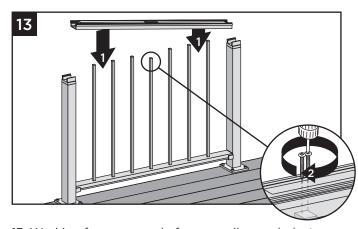
12. Place remaining balusters into holes in lower rail by snapping fully into place. In some cases, GENTLE tapping with a rubber mallet may facilitate fastening.



HOW TO INSTALL HORIZONTAL RAILING CROSSOVER POST TO CROSSOVER POST/CONTINUED

TREX[®] SIGNATURE™

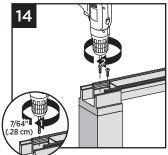
Attach Upper Railings



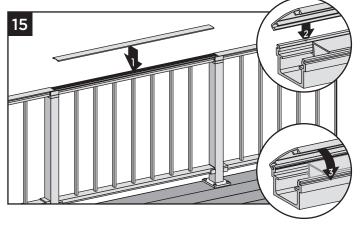
13. Working from one end of upper rail, snap balusters into upper rail working down length of rail. Fasten center baluster into center slot using two #8 x 1-1/4" (3.2 cm) screws (provided).

NOTE: Pre-drilling is required (7/64" [0.28 cm] drill bit) for attachment of railing to bracket.

14. At post locations, fasten upper rail to crossover post by installing screws diagonally through upper rail into post using two self-tapping screws each side (provided).



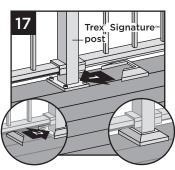
NOTE: Pre-drilling is required (7/64" [0.28 cm] drill bit) for attachment of railing to bracket.



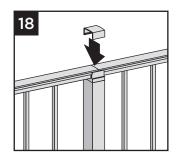
15. Attach "crowned" upper rail cover to upper rail by aligning cover on one side of rail. Then starting from one end of rail, snap cover onto opposing slot working down length of rail. **GENTLE** tapping with a **rubber mallet** may facilitate fastening.

Attachment of Bracket Covers, Skirts, and Caps





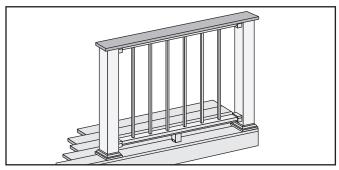
- 16. Attach corresponding bracket covers over opening in bottom rails.
- 17. Attach provided post skirt to bottom of posts when using Trex[®] Signature[™] posts.
- 18. Attach crossover post cap to crossover post.



TREX® SIGNATURE™ RAILING

Installation Instructions

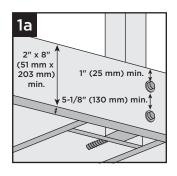
HOW TO INSTALL COCKTAIL RAILING TREX® SIGNATURE™



Important: ONLY for use with pressure treated 4×4 post (3.5" nominal square) and $4" \times 4"$ (102 mm \times 102 mm) post sleeve. Trex® Signature™ posts, Trex post mounts or joist mount posts cannot be used with Trex® Signature™ Cocktail railing. Cutting post and post sleeve **ONLY** apply to the Cocktail style railing.

Installing Pressure treated Posts, Post Sleeves, and Skirts to Use with Trex® Signature™ Railing

- 1a. Attach posts using 1/2"(13 mm) carriage bolts.
 - » Minimum joist size is 2" x 8" (51 mm x 203 mm).
 - » Top bolts must be 1" (25 mm) from top of joists.
 - » Bottom bolts must be 5-1/8" (130 mm) from top bolts.



NOTE: Blocking can be added for extra strength.

1b. Slide post sleeve skirt over post and down to rest

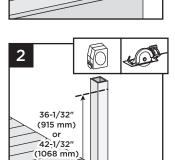
1b

on decking surface. Slide post sleeve over post and position inside post sleeve skirt.

NOTE: Shims can be used to plumb post sleeves.

Cutting Post and Post Sleeve

- 2. Mark and cut post and post sleeve measuring from deck surface:
 - 36-1/32" (915 mm)for 36" (914 mm height.
 - » 42-1/32" (1068 mm) for 42" (1067 mm) height.



- 3. Installing Horizontal Fixed Brackets See instructions on page 4.
- 4. Installing Horizontal Swivel Brackets See instructions on page 18.
- 5. Cutting Railings for Horizontal Fixed Brackets

See instructions on page 5.

6. Cutting Railings for Horizontal Swivel Brackets

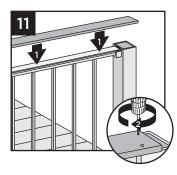
See instructions on page 19.

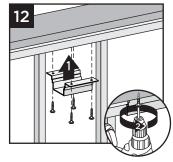
- 7. Attaching Center Baluster to Bottom Rail See instructions on page 6.
- 8. Attaching Bottom Rail Cover and Bottom Rail to Brackets

See instructions on page 6.

- 9. Installing Remaining Balusters into Bottom Rail See instructions on page 7.
- 10. Attaching Top Rail and Top Rail Cover See instructions on page 7. **NOTE:** Top Bracket Covers are not attached in this configuration.

Attaching Deck Board to Top Rail





- 11. Place deck boards (DO NOT use Escapes or Contour deck boards for top rail) over top rails. Attach boards on each post with Trexrecommended composite screws (quantity of 2 per each board end).
- 12. Secure boards to top rail using Trex® Signature™ Cocktail Bracket (sold separately). Ensure that there is a bracket at each end of the railing section, then space brackets approximately every 24" and attach with 4 screws provided.

NOTE: Predrilling before attachment is recommended.

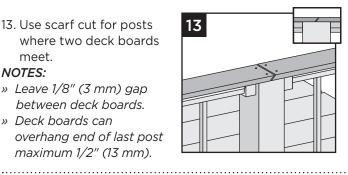


HOW TO INSTALL COCKTAIL RAILING/CONTINUED TREX® SIGNATURE™

13. Use scarf cut for posts where two deck boards meet.

NOTES:

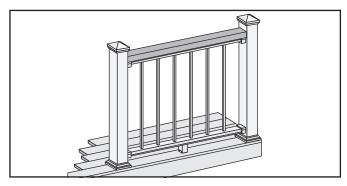
- » Leave 1/8" (3 mm) gap between deck boards.
- » Deck boards can overhang end of last post maximum 1/2" (13 mm).



14. Attachment of Bottom Bracket Covers and Skirts See instructions on page 8.

HOW TO INSTALL SIGNATURE TRADITIONAL RAILING

TREX SIGNATURE®



Important: ONLY use for use with pressure treated 4 x 4 post (3.5" nominal square) and 4" x 4" (102 mm x 102 mm) or 6" x 6" post sleeve. Trex[®] Signature[™] Posts, Trex Post Mounts or Joist Mount Posts cannot be used with Trex[®] Signature[™] Traditional railing.

1. Installing Posts, Post Sleeve Skirts and Post Sleeves

See instructions on page 4.

- 2. Installing Horizontal Fixed Brackets See instructions on page 4.
- 3. Installing Horizontal Swivel Brackets See instructions on page 18.
- 4. Cutting Railings for Horizontal Fixed Brackets See instructions on page 5.
- 5. Cutting Railings for Horizontal Swivel Brackets See instructions on page 19.
- 6. Attaching Center Baluster to Bottom Rail See instructions on page 6.
- 7. Attaching Bottom Rail Cover and Bottom Rail to **Brackets**

See instructions on page 6.

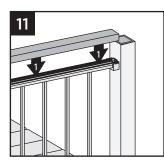
8. Installing Remaining Balusters into Bottom Rail See instructions on page 7.

9. Attaching Top Rail and Top Rail Cover See instructions on page 7.

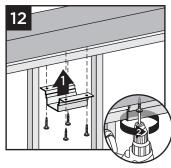
NOTE: Top Bracket Covers are not attached in this configuration.

Attaching 2" x 4" (51 mm x 102 mm) to Top Rail





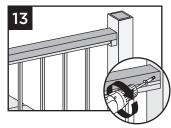
- 10. Measure between posts and cut 2" x 4" (51 mm x 102 mm) to length.
- 11. Place 2" x 4" (51 mm x 102 mm) on Signature top rail.
- 12. Secure 2" x 4" (51 mm x 102 mm) to top rail using Trex[®] Signature[™] Cocktail Bracket (sold separately). Ensure that there is a bracket at each end of the railing section, then space brackets approximately every 24" and attach with 4 screws provided.



NOTE: Predrilling before attachment is recommended.

HOW TO INSTALL COCKTAIL RAILING/CONTINUED TREX® SIGNATURE™

13. Pre-drill a pilot hole and toenail 2-1/2" (6.4 cm) screw at each end of 2" x 4" (5.1 cm x 10.2 cm) into post on back side of rail (side not facing decking).



14. Attachment of Bottom Rail Bracket Covers and Caps

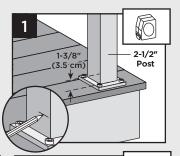
See instructions on page 8.

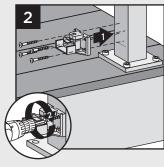
INSTALLATION OF HORIZONTAL SWIVEL BRACKETS TREX® SIGNATURE™ STANDARD

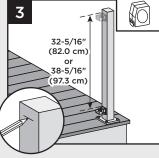
Attach Swivel Brackets Base Using Trex® Signature™ Posts

TIP: Use a clamp to help hold brackets in place while fastening with screws.

1. Measure 1-3/8"
(3.5 cm) from top of post base plate or 1-7/8" (4.8 cm) from decking surface. Mark with light line.





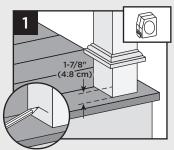


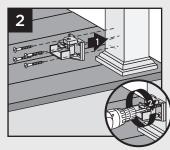
- 2. Center lower bracket on post **above** the marked line and attach using four self-tapping screws (provided).
- Measure up 32-5/16" (82.0 cm) for 36" (91.4 cm) tall railing or 38-5/16" (97.3 cm) for 42" (106.7 cm) tall railing from top of lower rail bracket. Mark with a light line.
- 4. Center upper bracket on post **below** marked line and attach using four self-tapping screws (provided).

NOTE: Upper bracket is not required on crossover post configuration.

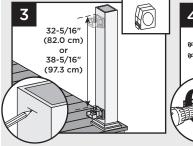
Attach Swivel Brackets Using Pressure-treated Posts and Post Sleeves

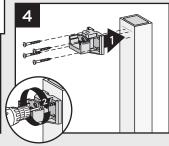
TIP: Use a clamp to help hold brackets in place while fastening with screws





- Measure 1-7/8" (4.8 cm) up from deck surface to bottom of bracket. Slide skirt up to allow for proper measurement, then push skirt back down onto surface of decking BEFORE ATTACHING BRACKET. Mark with light line.
- 2. Center lower bracket on post **above** the marked line and attach using four 2" (5.1 cm) wood screws (*provided*).





- 3. Measure up 32-5/16" (82.0 cm) for 36" (91.4 cm) tall railing or 38-5/16" (97.3 cm) for 42" (106.7 cm) tall railing from top of lower rail bracket. Mark with a light line.
- 4. Center upper bracket on post **below** marked line and attach using four 2" (5.1 cm) wood screws (*provided*).

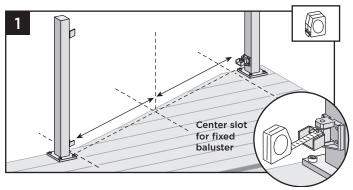


INSTALLATION OF HORIZONTAL SWIVEL RAILING TREX® SIGNATURE™ STANDARD

NOTES:

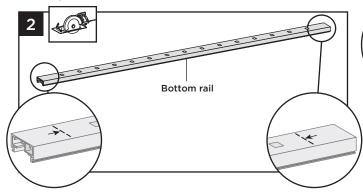
- » WHEN USING TREX® SIGNATURE™ HORIZONTAL SWIVEL BRACKETS, BOTH BOTTOM AND TOP RAILS WILL NEED TO BE MEASURED AND CUT TO APPROPRIATE LENGTHS.
- » HORIZONTAL SWIVEL BRACKETS CAN BE USED UP TO A 50° ANGLE FOR TREX[®] SIGNATURE™ RAILINGS.
- » WHEN USING HORIZONTAL SWIVEL BRACKETS VERY IMPORTANT TO LAY OUT LOCATION AND ORIENTATION OF POSTS AND SWIVEL BRACKETS BEFORE INSTALLING SWIVEL BRACKETS.
- » WHEN RAILINGS ARE CUT TO ODD SPANS, ALL SPANS GREATER THAN 5' (1.52 M) (EXAMPLE: 8' (2.44 M) SPAN CUT INTO ONE 5' (1.52 M) SPAN AND ONE 3' (0.91 M) SPAN) WOULD REQUIRE FOOT BLOCK UNDER 5' (1.52 M) SPAN SINCE SMALLER FIXED BALUSTER IS NO LONGER CENTERED.

How to Measure and Cut Bottom and Top Railings

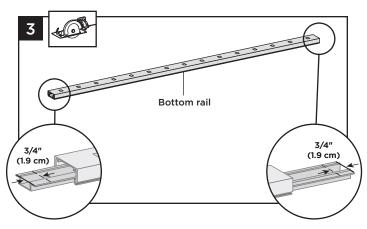


1. With brackets in correct swivel location, measure distance from inside of bracket to inside of bracket. ENSURE THAT BEFORE CUTTING, BALUSTERS HOLES ON BOTH BOTTOM AND TOP RAIL LINE UP. ALSO MAKE SURE CENTER BALUSTER SLOT IS AS CLOSE TO THE MIDDLE OF THE SPAN AS POSSIBLE. In some cases, due to odd railing spans, the center baluster may need to be offset in one or the other direction to ensure there is enough room at both post locations for balusters to be placed.

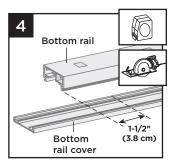
Cutting Bottom Rail and Bottom Rail Cover



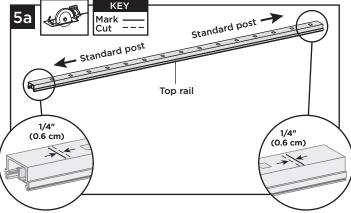
2. Cut bottom rail to the measurement between the bottom swivel brackets.



- Slide rail insert out and cut 3/4" (1.9 cm) FROM EACH SIDE of insert, then slide back inside rail and center.
- Mark and cut bottom rail cover 1-1/2"
 (3.8 cm) shorter than bottom rail.



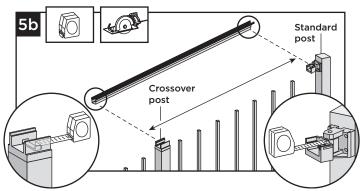
Cutting Top Rail Option 1: For Post-to Post Configuration



5a. Cut top rail to the measurement between the top swivel brackets. For standard post-to-standard post configurations this would be same dimensions as that of the bottom rail.

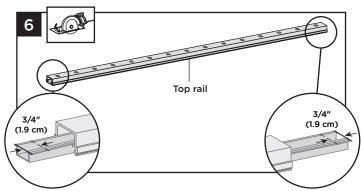
INSTALLATION OF HORIZONTAL SWIVEL RAILING/CONTINUED TREX® SIGNATURE™ STANDARD

Cutting Top Rail
Option 2: For Post-to-Crossover Post Configuration

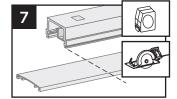


5b. When going from standard-post to crossover post, measurement must be taken from inside of top horizontal swivel bracket to inside lip of crossover bracket (which is attached to top of crossover post). See instructions on page 6 - Post-to-Post or page 13 - Post-to-Crossover Post.

Cutting Top Rail Insert and Cover



- 6. Slide rail insert out and cut 3/4" (1.9 cm) **FROM EACH SIDE** of insert, then slide back inside rail and center.
- Mark and cut top rail cover same length as top rail for all top rail configurations.



8. Attaching Center Baluster to Bottom Rail

See instructions on page 6 Post-to-Post or 10 Post-to-Crossover Post.

 Attaching Bottom Rail Cover and Bottom Rail to Brackets

See instructions on page 6 - Post-to-Post or page 10 - Post-to- Crossover Post.

- 10. Installing Remaining Balusters into Bottom Rail See instructions on page 7 Post-to-Post or 10 Post-to-Crossover Post.
- 11. Attach Upper Railings
 See instructions on page 7 Post-to

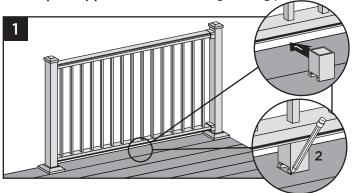
See instructions on page 7 - Post-to-Post or page 11 - Post-to-Crossover Post.

- 12. Attachment of Bracket Covers, Skirts, and Caps See instructions on page 8 - Post-to-Post or page 11 -Post-to-Crossover Post.
- 13. Attachment of Foot Block (Required ONLY for All Clear Span Applications Over 6' [1.83 m])

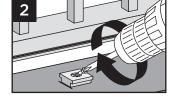
 See instructions below.

HOW TO INSTALL FOOT BLOCKS HORIZONTAL RAILING

Attachment of Foot Block (Required ONLY for All Clear Span Applications Over 6' [1.83 m])



- 1. To ensure correct location, place foot block under center of bottom rail. Mark to provide placement location of base.
- Place base (smaller side facing down) on decking surface. Attach base of foot block using one screw at an angle through base and into decking.



NOTE: Pre-drilling is recommended (1/8" [0.32 cm] drill bit) for attachment of base.

 After attached, use a rubber mallet along with scrap piece of wood to tap foot block until it locks into place.

